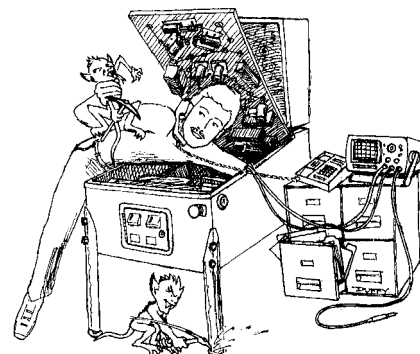




# Nº 121 SERVICE BULLETIN



Joe Blackwell Director, Parts Sales & Technical Support	Susan White Parts Sales Manager	Tashia Miles Customer Service Representative	Patty Schrap Parts Stockroom Manager	Jim Thornton Technical Support Engineer	Chas Siddiqi Technical Support Engineer	Jay Alfer Technical Support Doc. Administrator
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**TO:** Parts & Service Managers

**DATE:** February 05, 2001

**SUBJ:** Harley-Davidson® Plastic (Butyrate) -15 Support Plate Kit (SPI Nº: 502-5003-67)



### Kit Content:

- Metal Support Plate (535-8767-00)
- Mini-Jewel Post (550-5052-01) • #6 X 3/8" HWH Scr. (234-5000-00)
- Service Bulletin 121 (756-5003-67)

### Tools Required:

1/4" > 5/16" Nutdriver.

### Explanation:

It has come to our attention that some locations where game play is extreme, the Screened Plastic Piece (Butyrate) -15 (located @ the left side of motorcycle) cracks at the front (near the Right Bumper). (See Fig. 1)

### Solution:

We are making a kit available (@cost) through our Distributors which contains the contents listed above (Ask for SPI Part Nº: 502-5003-67). The plate is installed under the Screened Plastic (Butyrate) -15 to prevent it from breaking, if it already hasn't. *Please Note: The individual Screened Plastic (Butyrate) piece is not available; The entire sheet, which contains pieces 01-35, must be ordered...use SPI Nº: 830-5960-XX.*

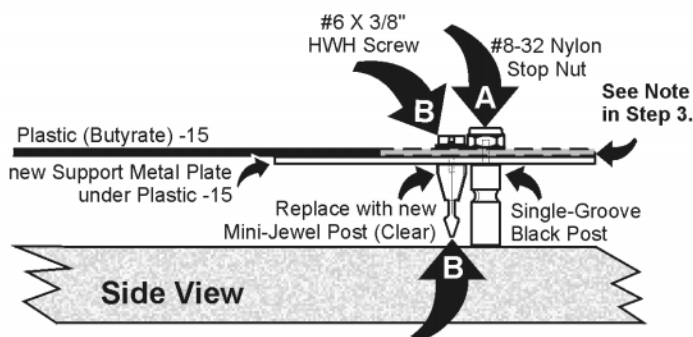
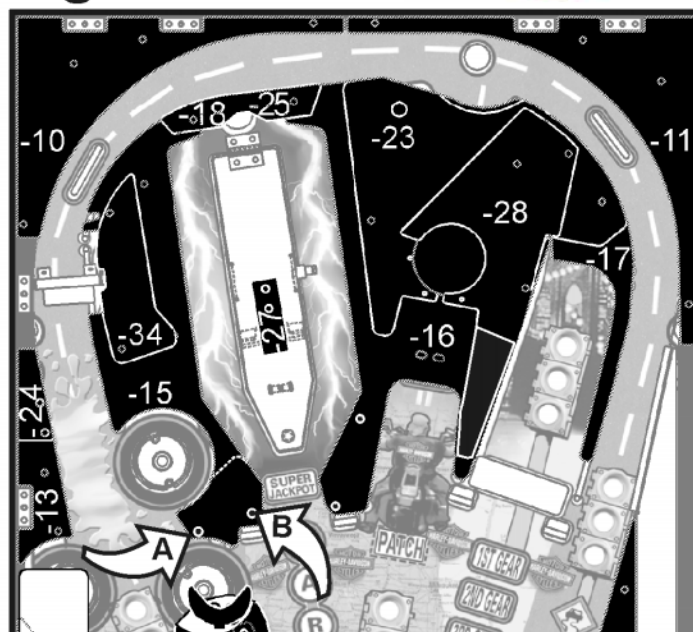
### Procedure:

**Step 1:** Remove the #8-32 Nylon Stop Nut from the front left hand side of Plastic (Butyrate) -15 mounting location. Remove broken plastic portion (if broken). (See Fig. 1-A)

**Step 2:** Remove the old Mini-Jewel Post from the plastic (either broken or not) with a 1/4" Nutdriver and discard post. (See Fig. 1-B)

**Step 3:** Place the Metal Support Plate under the Screened Plastic (Butyrate) -15 or remove the broken plastic portion and place the support plate on mounting screw and then replace broken portion over the support plastic. (*Note: Since the support plate isn't screened you will want to keep the broken portion of the screened plastic to use over the support plate for aesthetics only.*) Locate the new Mini-Jewel Post [Clear] (*The old Mini-Jewel Post which was removed would be stripped, thus the importance of using the new one supplied.*) from your kit and install onto the supplied -15 Support Metal Plate Screened Plastic with the supplied #6 X 3/8" HWH Screw with the original Screened Plastic. Next, proceed to locate the #8-32 Nylon Stop Nut you removed earlier and reinstall onto plastic and the support plate with a 5/16" Nutdriver.

**Fig. 1**



Please *phone* or *eMail* with any questions or comments at the below numbers or address.

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